

Work Order ID 61030

Wednesday, August 04, 2010 11:04:06 AM



Page 1

Item ID: D350-607-447

Accept



Setup Start



Revision ID:

Item Name: Heli-Utility-Basket

Stop



Start Date: 8/4/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 8/10/2010 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: mf Date: 10-8-04

Tooling:

Date:

QC: _____ Date: _____

SPC (Y/N): _____

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool # Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-607-2

B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-447 CHC001

CHC002

mf 10-8-9

8/10/04

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10/8/10 SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Swolski

10

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Item-ID: D350-607-447

Accept

Revision ID:

Item Name: Heli-Utility-Basket

Start Date: 8/4/2010 Start Qty: 1.00

Required Date: 8/10/2010 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-447

Reva

10/8/11

SP

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/08/11

MF

10-8-11

Picklist Print

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Work Order ID: 61030

Parent Item: D350-607-447

Parent Item Name: Heli-Utility-Basket



Start Date: 8/4/2010

Required Date: 8/10/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-15 JLM VERIFIED BY:DD IPP Rev:B
as per ecn 10-552 DD 10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
8 D350-607-411 	CHC7051	Manufactured	No			110	Each	0.0000	1	1			
Quick Release Basket Mounting Installation													
8 D3911-041 		Manufactured	No			110	Each	8.0000	1	1			
Basket Installation Stud Assembly, Lower													
								<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
								st507	8				
								59206	8				
6 D3911-043 		Manufactured	No			110	Each	8.0000	1	1			
Aft Eyebolt Receiver Assembly													
								<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
								st507	8				
								59207	8				
5 D3912-041 		Manufactured	No			110	Each	0.0000	1	1			
Eyebolt Receiver Assembly													
8 D4032-043 		Manufactured	No			110	Each	0.0000	1	1			
Short Basket Assembly, Light Lid (350)													

B61031 10-8/10sf

10/8/10sf

10/8/10sf

B61077 10/8/10sf

B60967 10/8/10sf

Picklist Print

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Work Order ID: 61030

Parent Item: D350-607-447

Parent Item Name: Heli-Utility-Basket

Start Date: 8/4/2010

Required Date: 8/10/2010

Start Qty: 1.00

Required Qty: 1.00

D4085-1

Manufactured No

110 Each

7.0000



Placard, Instructions

Location

Loc Qty

ENG

4

57475

4

ST112

3

58898

3

AN4-13A

Purchased No

110 Each

912.0000



Bolt

Location

Loc Qty

ST357

412

115108

412

ST358

500

115159

500

MS21042L4

Purchased No

110 Each

3,365.000



Nut

Location

Loc Qty

ST300

3365

113422

68

114523

28

114718

16

114784

1253

115108

2000

Loc Code

Loc Code

Loc Code

10/8/10

10/8/10

10/8/10

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Shop Packet Print

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Picklist Print

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Work Order ID: 61030

Parent Item: D350-607-447

Parent Item Name: Heli-Utility-Basket



Start Date: 8/4/2010

Required Date: 8/10/2010

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Purchased

No

110

Each

212.0000

12



Washer



12/8/10

Location

Loc Qty

ST275

212

112940

92

114405

1

114576

10

114718

109

Loc Code

12

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Shop Packet Print

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-441 (Standard Basket)	78.0 lb 35.4 kg	± 47.8 in ± 1.21 m	± 3728 in-lb ± 42.8 m-kg	135 in 3.43 m	10530 in-lb 121.4 m-kg
D350-607-443 (Lightweight Basket)	63.0 lb 28.6 kg	± 47.8 in ± 1.21 m	± 3011 in-lb ± 34.6 m-kg	135 in 3.43 m	8505 in-lb 98.1 m-kg
D350-607-445 (Standard Basket)	56.0 lb 25.4 kg	± 47.8 in ± 1.21 m	± 2677 in-lb ± 30.7 m-kg	135 in 3.43 m	7560 in-lb 87.1 m-kg
D350-607-447 (Lightweight Basket)	45.0 lb 20.4 kg	± 47.8 in ± 1.21 m	± 2151 in-lb ± 24.7 m-kg	135 in 3.43 m	6075 in-lb 70.0 m-kg
D350-607-411 (Quick Release Basket Mounting Kit)	5.9 lb 2.7 kg	± 36.5 in ± 0.93 m	± 215 in-lb ± 2.5 m-kg	135 in 3.43 m	796 in-lb 9.3 m-kg

5.0 PARTS LIST

QTY -441	QTY -443	QTY -445	QTY -447	QTY -411	PART NUMBER	DESCRIPTION
X					D350-607-441	HELI-UTILITY-BASKET
	X				D350-607-443	HELI-UTILITY-BASKET
		X			D350-607-445	HELI-UTILITY-BASKET
			X		D350-607-447	HELI-UTILITY-BASKET
1	1	1	1	X	D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
				1	D3908-041	AFT X-TUBE LUG ASSY
				1	D3909-041	FWD X-TUBE LUG ASSY
				4	D3910-3	X-TUBE LUG
1	1	1	1		D3911-041	BASKET INSTL STUD ASSY (LOWER)
1	1	1	1		D3911-043	AFT EYEBOLT RECEIVER ASSY
1	1	1	1		D3912-041	EYEBOLT RECEIVER ASSY
				8	D3984-030	RUBBER EXTRUSION, X-TUBE
1					D4030-041	LONG BASKET ASSY
	1				D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1			D4032-041	SHORT BASKET ASSY
			1		D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		D4085-1	PLACARD-INSTRUCTIONS
6	6	6	6		AN4-13A	BOLT
				16	AN4-14A	BOLT
6	6	6	6	16	MS21042L4	NUT (OR MS21042-4)
12	12	12	12	32	NAS1149F0432P	WASHER

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Revision: B
Date: 10.04.08